

**ATL**

## ***Instructions for Painting ATL Sprint Car Tail Tanks***

Following are general instructions for painting ATL's TT430 and TT460 Sprint Car Tail Tanks. This sheet will take you through a step-by-step procedure to keep the paint on your Tank!

1. Remove the bladder, and scrub the Tail Tank with soap and warm water. This is crucial for removal of any mold release agent.
2. Clean with universal cleaner for plastics: Glasurit #541-30 or duPont #2320 cleaner.
3. Dry-sand the Tank with 360/P600 paper or a course sanding pad.
4. Clean again with universal cleaner for plastics, per step #2.
5. Heat the Tail Tank at 140°F for 1 hour to flash off mold release and water.
6. Clean again with universal cleaner for plastics, and wipe with a lint free rag.
7. Spray with Adhesion Promoter, 1 full coat of Glasurit #934-0 or duPont #2322.
8. Flash off for 15 minutes at 68°F/20°C.
9. Apply 2 coats of spray filler, Glasurit #285-50 or duPont 4000 series.
10. To elastify the filler, elastifier must be added before addition of the hardener. Generally, 25% by volume (4:1) will be added. Use Glasurit #521-111 or duPont #2350-S.
11. Let dry at 68°F/20°C for 3 hours.
12. Wet sand with 400/800 or P800-P1200 paper.
13. Clean entire Tail Tank with fresh water and dry thoroughly.
14. The following top coats can be applied:  
Urethane Acrylic: Glasurit #22- or duPont Cromber 1  
Base Coat: Glasurit #55-, 90- or duPont Cromber Base  
Clear Coat: Glasurit #923- or duPont HC-76-S
15. Bake at temperature and time recommended by Glasurit or duPont

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**Aero Tec Laboratories Inc.**  
Spear Road Industrial Park  
Ramsey, NJ 07446-1251 USA  
Tel: 201-825-1400 • Fax: 201-825-1962  
E-mail: atl@atllinc.com

**Aero Tec Laboratories Ltd.**  
One Patriot Drive, Rooksley Park  
Milton Keynes, MK13 8PU UK  
Tel: (0) 1908-351700 • Fax: (0) 1908-351750  
E-mail: atl@atlltd.com

**[www.atlfuelcells.com](http://www.atlfuelcells.com)**

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